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Apparatus-dependent sol-gel synthesis of TiO₂ nanoparticles for dye-sensitized solar cells

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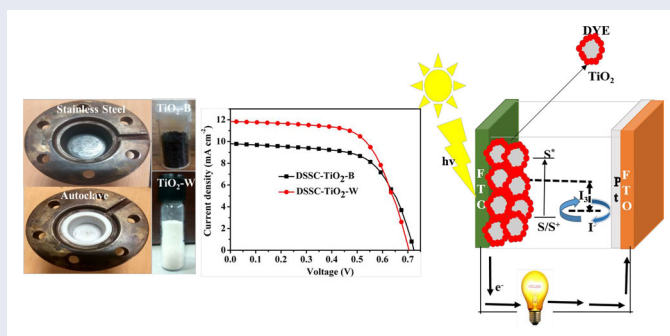
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ABSTRACT

Synthesis of titanium dioxide nanoparticles (TiO₂ NPs) has been done by sol-gel-hydrothermal colloidal route in two different apparatus; one being simple stainless steel (named as TiO₂-B) and other being at constant temperature and pressure autoclave (named as TiO₂-W). These TiO₂ NPs were investigated by various characterization techniques such as scanning electron microscope (SEM), X-ray diffractometer (XRD), and photoluminescence spectrophotometer. Also, it was observed that the quality of the synthesized TiO₂-W NPs is comparable with the commercial TiO₂ NPs (TiO₂-C), whereas the cost of synthesis is almost reduced to half. The synthesized TiO₂ NPs are used as the photoanode in dye-sensitized solar cell (DSSC). DSSC with TiO₂-W showed better power conversion efficiency as compared to DSSC with TiO₂-B.

GRAPHICAL ABSTRACT



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KEYWORDS

TiO₂; sol-gel; nanoparticles; dye-sensitized solar cells

Introduction

TiO₂ NPs have gained significant interest in the past owing to its various applications such as photocatalysis,^[1] dye-sensitized solar cells (DSSCs),^[2,3] water splitting, self-cleaning devices,^[4] and many others. Among these applications, TiO₂ as photo-anode in DSSC used in enhancing the photo-conversion efficiency by converting the solar energy into electrical energy.^[5] A DSSC is a low-cost solar cell based on a semiconductor formed between photoanode, electrolyte and a photosensitizer and formed a photoelectrochemical system. Here photoanode is used for charge transportation, the photoelectrons are provided from a separate photosensitizer. The charge separation occurs at the surfaces between the dye, semiconductor and electrolyte. Here, the free charge

carriers are not generated by the excitation of band gap of TiO₂ rather they are generated by electron or hole injection of the excited dye. According to the general principle of DSSC, photo-voltage generated under illumination corresponds to the difference between the Fermi level of the electron in the solid and the redox potential of the electrolyte.^[6] The sunlight passes through the transparent electrode (photoanode) into the dye layer where it can excite electrons that then flow into the titanium dioxide. The immersion of TiO₂ into the suitable electrolyte forms a depletion layer at the surface. The electric field in this depletion layer removes the injected electron from the interface and stop their recombination with an oxidized dye. The N719 dye (sensitizer) is reproduced by redox electrolyte which receives electron back from the counter electrode. This is a regenerative cell that

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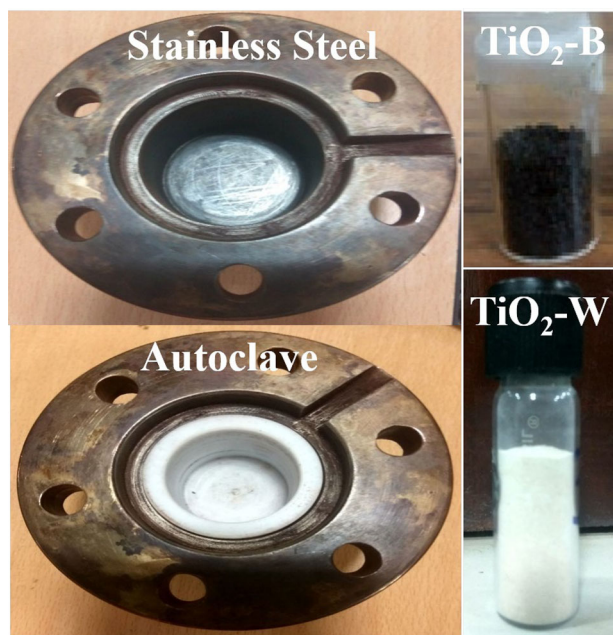


Figure 1. Different apparatus used for the synthesis of TiO_2 NPs.

upon absorption of sunlight, the effect is to drive electrons from the external circuit and convert light energy into electrical energy respectively. TiO_2 ^[7] is used as a pigment in printing inks, plastics, cosmetics, soap, toothpaste and food.^[8] It has many applications in dental implantation as well as the structure containing drugs.^[9] TiO_2 mainly exists in three different forms: anatase, rutile, and brookite.^[10] The anatase and rutile^[11] have tetragonal while brookite has orthorhombic geometries respectively. The most stable form of TiO_2 is Rutile, and others are in the metastable. In general, the rutile form used for optical applications because of its high refractive index; pure brookite is also a fascinating candidate for photocatalytic^[12] application. The nanocrystalline anatase form is used as a most suitable form in DSSC for photoanode^[13,14] because it has lower surface energy and high surface area.^[15] There are many methods of preparation of TiO_2 ^[16] nanoparticles like low-pressure gas evaporation,^[17] sputtering,^[18] plasma,^[19] high energy ball-milling,^[20] and chemical depositions,^[21] such as settling method, hydrolysis,^[22] spraying,^[23] oxidation-reduction, laser synthesis,^[24] hydro-thermal, sol-gel, and electro-spark method.^[25] Most commonly used methods are sol-gel, hydrolysis, hydro-thermal, co-precipitation, sluggish precipitation,^[26] etc. The sol-gel method^[27] is the cheapest method for preparation of nanoparticles, and it comprises of mixing, polymerizing, hydrolysis, ageing, and calcinations^[28] of titanium precursor in aqueous solution.

Recently it has been reported, that in addition to as-synthesized white TiO_2 , black TiO_2 obtained under hydrogenation treatment has gathered much attention in photovoltaics.^[29] Here, black TiO_2 which is considered as a surface disordered material has been employed as photoanodes in DSSC.^[30] In this report, TiO_2 nanoparticles synthesized by sol-gel technique followed by the low temperature annealing to obtain the anatase form of TiO_2 nanoparticles for photocatalytic^[31] and DSSC application.^[32] Here, two different types of TiO_2 such as TiO_2 -W and TiO_2 -B were

synthesized in constant pressure hydrothermal autoclave and stainless steel chamber respectively. It is to be noted that here without using any hydrogenation treatment, we have obtained black TiO_2 with similar disordered structure as reported by others.^[33,34] In this work, both as synthesized nanoparticles in autoclave and stainless steel abbreviated as TiO_2 -W and TiO_2 -B were utilized as a photo-anodes^[35] in DSSC.^[36] However, low efficiency obtained for dye-sensitized solar cells in TiO_2 -B as compared to TiO_2 -W can be attributed to the fact that in case of TiO_2 -B, the number density of photogenerated charge carriers reduces, because of the presence of defects/impurities within the band gap which act as trapping centers and hence charge separation efficiency of TiO_2 -B is less as compared to TiO_2 -W.

The synthesis of TiO_2 nanoparticles at constant temperature and constant pressure autoclave conditions gives better efficiency as compared to the other process.

Experimental

The TiO_2 NPs were synthesized using sol-gel technique and were further annealed at 220 °C using two different apparatuses. The apparatus are shown in Figure 1 with the corresponding TiO_2 vials. The stainless steel apparatus without any Teflon lining results in black colored TiO_2 powder whereas the Teflon lined autoclave results in white colored TiO_2 powder. The TiO_2 nanoparticles synthesized in stainless steel and autoclave apparatus termed as TiO_2 -B and, TiO_2 -W, respectively and were compared with commercial TiO_2 nanoparticles named as TiO_2 -C. Two types of photoanodes prepared by screen printing technique^[35] used in dye-sensitized solar cells. The DSSCs contain photoanodes of TiO_2 -B paste and TiO_2 -W paste named as DSSC- TiO_2 -B and DSSC- TiO_2 -W, respectively. For experimental and characterization techniques information, please refer to Supporting Information.

Results and discussion

Crystallinity and phase

The XRD spectra for different TiO_2 NPs shown in Figure 2a. XRD spectra shows that both the synthesized NPs are highly crystalline, stable^[37] and as per with the commercial NPs in terms of crystallinity. The synthesized NPs correspond to the anatase phase. The crystallite size is measured using Debye-Scherrer's formula:

$$\tau = \frac{K\lambda}{\beta \cos\theta} \quad [1]$$

where τ is the crystal size; λ is the wavelength of the X-ray radiation ($\lambda = 1.504 \text{ \AA}$) for Cu K α ; K took as 0.89 for spherical nanoparticles, and β is the line width at half-maximum height. The crystallite size with corresponding FWHM for all the three samples mentioned in Table 1.

Figure 2b shows the Raman spectra of TiO_2 nanoparticles of all the three samples. TiO_2 -C shows five peaks at 141, 199, 396 (of minimal intensity), and 514 and 635 cm^{-1} . The Raman modes, at about 199 cm^{-1} is assigned to the mode of

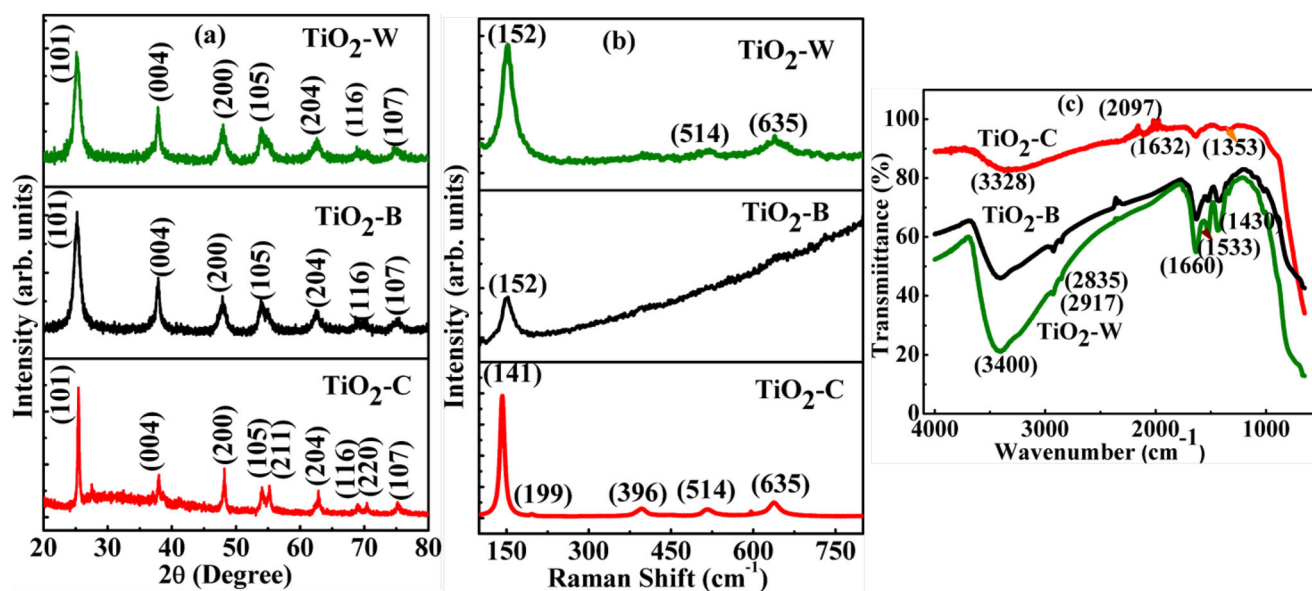


Figure 2. (a) XRD, (b) Raman, and (c) FTIR of TiO₂'s NPs.

Table 1. FWHM and grain size of TiO₂ NPs as obtained from XRD spectra.

Materials	FWHM (β) (radian)	Grain size (τ) (nm)
TiO ₂ -W	0.0190	9.254
TiO ₂ -B	0.0194	8.645
TiO ₂ -C	0.0223	40.000

stretching, and the peak at 516 cm^{-1} is related to the bending and stretching vibration of Ti–O bonds while the band at 639 cm^{-1} is due to the Ti–O–Ti stretching vibration.^[38] The TiO₂-W consists of three peaks (152, 514, 635) whereas TiO₂-B contains only one at 152 cm^{-1} , which is of minimal intensity. In TiO₂-W, peak at 635 cm^{-1} is of high intensity. Raman spectra showed that band shifting takes place toward the high-frequency side, and it reveals that with an increase in frequency, the particle size of TiO₂ nanoparticles decreases. The Raman spectra are the confirmation of the structure. The Raman analysis gives the agreement of TiO₂ anatase nanoparticles. The TiO₂-W is more conformational as compared to black TiO₂-B. Further, to identify the functional groups present on the surface of NPs, FTIR spectroscopy was done and shown in Figure 2c. The FTIR spectra showed several bands occurring at 3400, 2917, 2835, 1660, 1533, and 1430 in case of TiO₂-W and TiO₂-B as evident in Figure 2c, respectively. The FTIR spectra of TiO₂-C have characteristics bands at 3328, 2097, 1632, and, 1353 cm^{-1} . The absorption bands at 1533 and 3400 cm^{-1} are attributed to amine (–NH₂) and hydroxyl (–OH) stretching vibrations bands, respectively.^[39] The stretching vibration is an indication of the presence of ligand acetic acid, which can control the size of TiO₂ nanoparticles. The bands are at 2917, 2835, 2097 cm^{-1} are due to stretching vibration of CH, CH₂, CH₃ functional groups. The IR band at 1600 cm^{-1} are due to C=C stretching vibrations. The bands are in the range of $1500\text{--}1400\text{ cm}^{-1}$ due to CH, CH₂, CH₃ bending vibrations and in range of $1400\text{--}1300\text{ cm}^{-1}$ which are due to C–OH alcohol group. The absorption spectra at 1405, 1430, 1530, and 2926 cm^{-1} were due to the banding of hydroxyl groups. The absorption band at 1632 cm^{-1} can be attributed to the

amine or amide functional groups. The significant increase of bands centered at 2917 and 2835 cm^{-1} is due to the enhancement of TiO₂ concentration.

SEM and TEM analysis

The SEM images of all the three samples of TiO₂ nanoparticles shown in Figure 3a–3c. The SEM analysis reveals information about the surface morphology of TiO₂ nanoparticles showed that TiO₂ nanoparticles are agglomerated^[40] polydisperse, spherical shape in nature.^[41] In the case of TiO₂-W, the number density of the particles are more as compared to TiO₂-B, while TiO₂-C particles are more agglomerated and exactly spherical in nature.

The TEM images of all the three samples of TiO₂ shown in Figure 3d–3f which revealed that particles are spherical in shape with a narrow size distribution. From Figure 3d–3f, the agglomerated tetragonal crystallites with a particles size range of 7–15 nm can be observed with an average particle size found to be 7 nm which is in good agreement with the results obtained from XRD. The interplanar distances calculated from TEM are 0.31, 0.23, and 0.25 nm for TiO₂-W, B and, C, respectively. From the XRD analysis, it found that particles are highly crystalline with anatase phase, which is also confirmed by TEM lattice fringes.

Optical absorption analysis

The UV–visible spectra of TiO₂ nanoparticles shown in Figure 4a and compared with TiO₂-C. Figure 4b shows a UV–visible image of PEDOT: PSS. The absorbance band edge of TiO₂-W observed at 354, 360, for TiO₂-B at 400 nm for TiO₂-C and absorption edge for PEDOT: PSS found at 252 nm. Both the samples gave absorption in the UV–visible region. The results showed that the band gap energy and crystallites size are inversely proportional to each other, by the quantum confinement model.^[42] The TiO₂-W has a

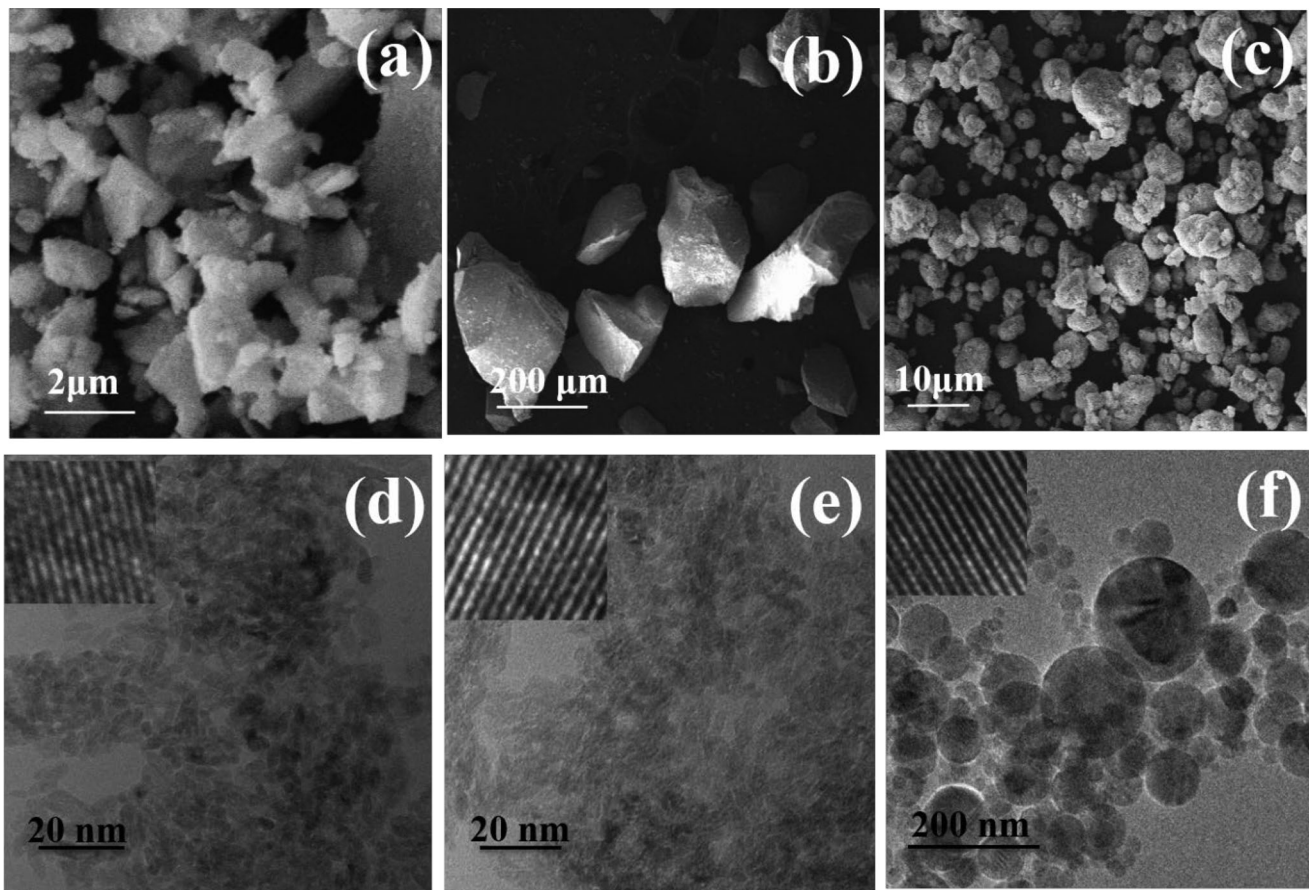


Figure 3. (a-c) SEM and (d-f) TEM of TiO_2 's NPs.

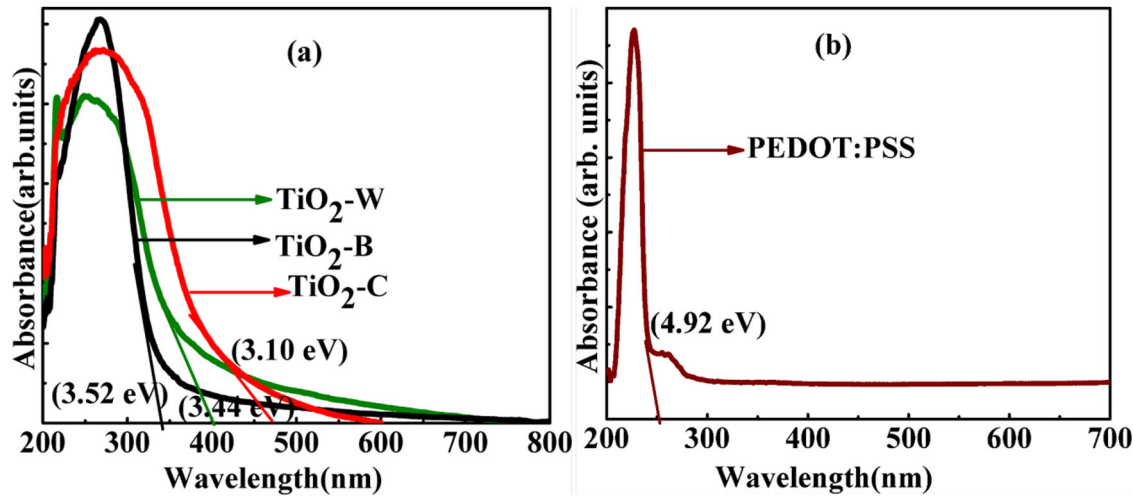


Figure 4. (a-c) UV-visible spectra of TiO_2 's nanoparticles and (d) PEDOT: PSS, respectively.

Table 2. UV and PL parameters of different TiO_2 's.

Materials	Excitation wavelength (nm)	Band gap (eV)	PL rate	K_{SV} (L^{-1})
TiO_2 -W	360	3.44	0.703	5366.3
TiO_2 -B	352	3.52	0.674	2789.8
TiO_2 -C	400	3.10	0.722	6000.0
PEDOT:PSS	252	4.92	—	—

band gap of which is less than TiO_2 -B, which means that TiO_2 -W is more crystalline. The PEDOT: PSS has a band gap of 4.92 eV as we can see from Table 2. A quenching

experiment carried out where PEDOT: PSS taken as donor and TiO_2 was chosen as a quencher as shown in Figure 5a. The Small aliquots of TiO_2 mixed with the PEDOT: PSS solution and the PL spectra recorded. The PL quenching^[43] rate was calculated using the following formula.

$$\text{PL quenching rate} = \left(\frac{\text{PL}_{\text{initial}} - \text{PL}_{\text{final}}}{\text{PL}_{\text{initial}}} \right) \quad [2]$$

In the simplest case of PL quenching, the following relation is called the Stern-Volmer equation holds $\frac{I_0}{I} = 1 + K_{SV}$

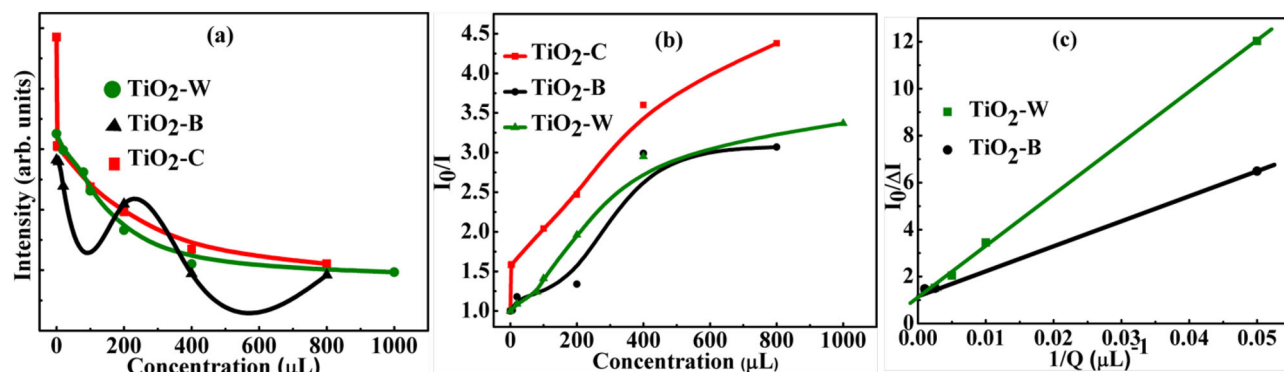


Figure 5. (a) PL Quenching from PEDOT: PSS to TiO₂'s, (b) Stern-Volmer plot of TiO₂'s between concentration and Intensity ratio, and (c) modified Stern-Volmer plot of TiO₂'s between concentration and intensity ratio.

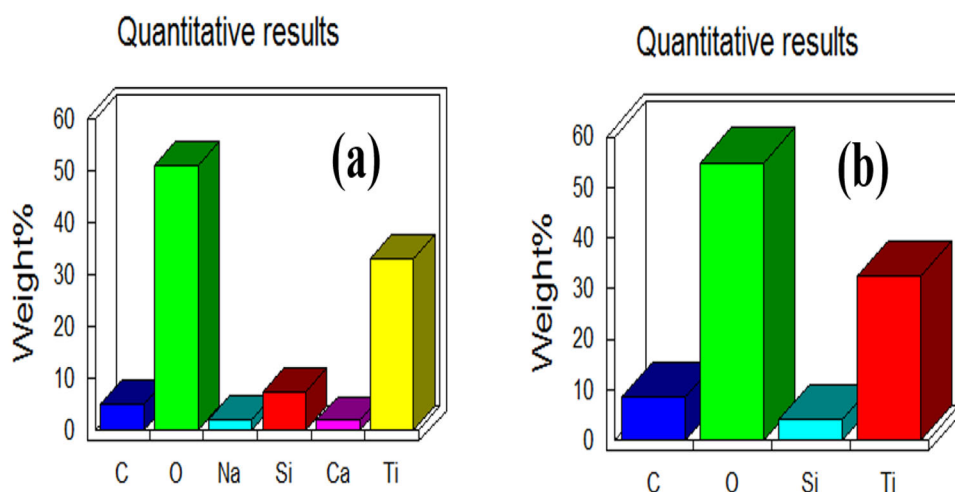


Figure 6. EDX of TiO₂'s nanoparticles.

Table 3. Charge transfer parameter for different TiO₂'s.

Materials	Accessible atoms (f_a)	Inaccessible atoms ($1 - f_a$)
TiO ₂ -W	0.907	0.092
TiO ₂ -B	0.818	0.181

where I_0 and I are the fluorescence intensities observed in the absence and presence of quencher, respectively. $[Q]$ is the quencher concentration, and K_{SV} is the Stern-Volmer quenching constant.^[44] A plot of I_0/I versus $[Q]$ should yield a straight line with its slope equal to K_{SV} , as shown in Figure 5b. From Table 2, we concluded that in the case of TiO₂-C, the charge transfer would be more as compared to TiO₂-W and B. But we also observed that TiO₂-W is the best quencher as compared to TiO₂-B. The steady-state PL Quenching described by Stern-Volmer plot, and coefficient of Stern-Volmer (K_{sv}) was obtained $K_{sv} = \left(\frac{I_0/I}{[Q]} \right)$.

From Table 2, we can see that the K_{SV} of TiO₂-W is almost similar to the TiO₂-C, whereas TiO₂-B has the least. The quenching phenomenon suggests that the TiO₂-W has excellent charge transfer properties and is comparable to the commercially available TiO₂. TiO₂-W has relatively more oxygen vacancy since annealed in vacuum conditions; whereas TiO₂-B has been annealed in stainless steel chamber in air ambient conditions and thus has less probability of oxygen vacancy and hence higher at.% and wt.% of O for

TiO₂-B as compared to TiO₂-W as evident from EDX spectra (Figure 6) respectively. However, due to the presence of insufficient oxygen during the synthesis of TiO₂-B which creates defects and as a result, the charge carriers are trapped into the defects and are not available for the charge transfer which is also evident from Table 2. This effect is more in case of TiO₂-C as compared to TiO₂-W and TiO₂-B, respectively.

The modified Stern-Volmer plots for TiO₂-W and TiO₂-B for obtaining the no. of accessible and in-accessible atoms shown in Figure 5c. The accessible particles are those which are directly involved in the charge transfer, while Inaccessible particles are those who are not available for charge transfer.

f_a = accessible atom and $1 - f_a$ = inaccessible atoms

From Table 3, we found that in the case of TiO₂-W, the no. of inaccessible particles are less than as compared to TiO₂-B. However, TiO₂-W has more no. of accessible particles which are directly responsible for an enhanced charge transfer process. In case of TiO₂-W, band-to-band recombination of charge carrier is more since it is devoid of any defects, however in case of TiO₂-B which is not pure phase material^[45] it is likely that there are certain defects/impurities which can act as traps with in the band gap which may leads to inferior charge recombination as compared to TiO₂-W. This may account for lower number of fluorophores for

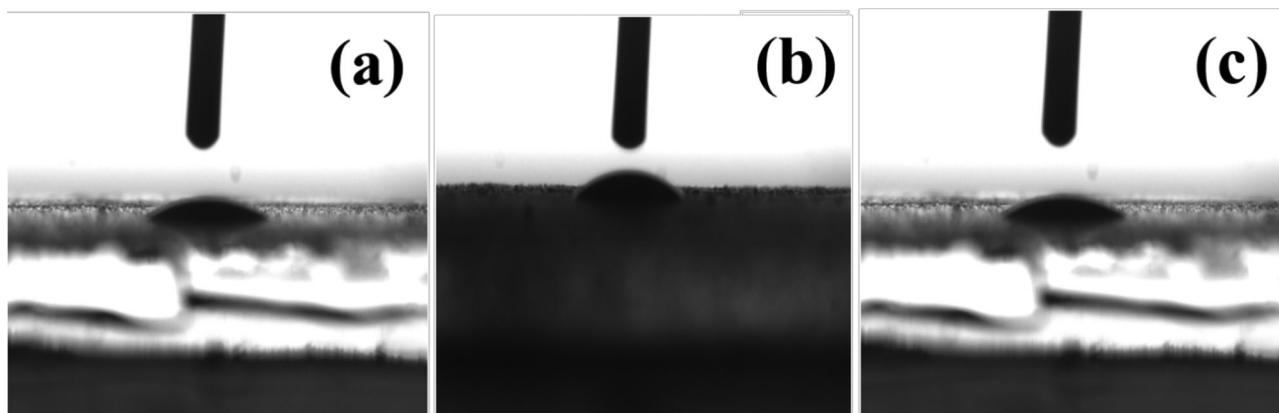


Figure 7. Contact angle of TiO_2 's nanoparticles.

Table 4. Contact angle of TiO_2 's.

Materials	Contact angle ($^\circ$)
TiO_2 -W	25°
TiO_2 -B	35°
TiO_2 -C	20°

accessible for TiO_2 -B as compared to TiO_2 -W. This is further clear from the EDX spectra (Figure 6), where the carbon impurities are more (higher at. and wt.%) and hence lower no. of fluorophores for TiO_2 -B as compared to TiO_2 -W for the PEDOT: PSS quencher can be understood.

The variation of PEDOT: PSS in composites is the same for both TiO_2 -W and TiO_2 -B before excitation, however upon excitation of these composites the number density of fluorophores differs in the composites leading to the difference in PL characteristics.

CA analysis

The contact angle (CA) measurements determine the wettability nature of the surface. If the contact angle is less than 90° , then wettability is low, and the surface is hydrophilic whereas if CA is more than 90° , then wettability is high and the surface is hydrophobic. The contact angle results shown in Figure 7a–7c demonstrates that TiO_2 -W films exhibit less hydrophobicity (CA $\sim 25^\circ$) as compared to corresponding films with TiO_2 -B (CA $\sim 35^\circ$) & TiO_2 -C (CA $\sim 20^\circ$), respectively shown in Table 4.

DLS analysis

The DLS is dynamic light scattering analysis, which is related to the Brownian motion of nanoparticles and measures the hydrodynamic diameter. The mean particle diameter (Z-average) for nanoparticles measured by DLS is always more massive than the particle size measured by TEM. Here, the Z-average value is 277.2 nm (0.474), 347.3 nm (0.68), and 831 nm (0.8) for TiO_2 -W, TiO_2 -B, and TiO_2 -C, respectively where values in parenthesis represent polydispersity index (PDI) which is related with particle size distribution. Here, it found that the PDI value of TiO_2 -W is the least as compared to the other two samples, which indicates the polydispersity of the former sample as compared

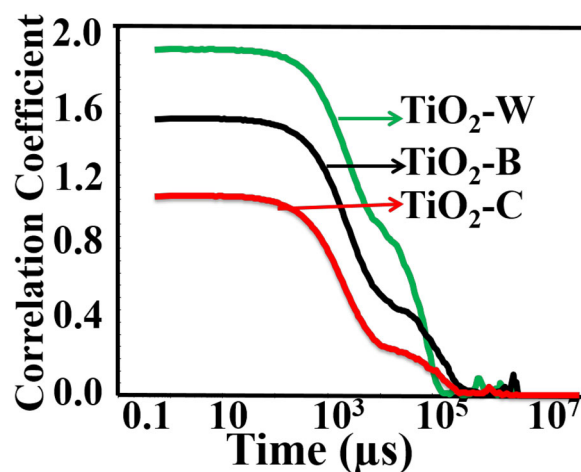


Figure 8. DLS measurement of TiO_2 's nanoparticles.

to the latter samples. The Z-average analysis thus allows monitoring of NPs aggregation or release of NPs-surface modifiers. Figure 8 shows a plot of DLS correlation coefficient versus time for TiO_2 -W, TiO_2 -B, and TiO_2 -C nanoparticles. From Figure 8, the correlation decay determines the sample polydispersity.

Photovoltaic performance

Figure 9 shows the J - V curve of DSSC- TiO_2 -B and DSSC- TiO_2 -W samples. DSSCs^[46] parameters are given in Table 5. Here, DSSC- TiO_2 -W shows better photovoltaic performance than the DSSC- TiO_2 -B. The DSSC- TiO_2 -W sample shows the short-circuit current density (JSC) of 11.83 mA cm^{-2} , open-circuit voltage (VOC) of 705 mV and overall PCE of 5.36%, while the DSSC- TiO_2 -B sample exhibits the JSC of 9.80 mA cm^{-2} , VOC of 724 mV and PCE of 4.49%. Short circuit current density is large for TiO_2 -W as compared to TiO_2 -B, the favor of more dye adsorption and more efficient transportation.

The VOC^[47] values of the DSSCs with the TiO_2 -B is more than the TiO_2 -W photoanode. The VOC is open circuit voltage which is related to the electronic Fermi level in the TiO_2 nanostructure and the redox potential of the electrolyte difference. During absorption phenomenon of dye N719, the proton transfer from the dye to TiO_2 surface,

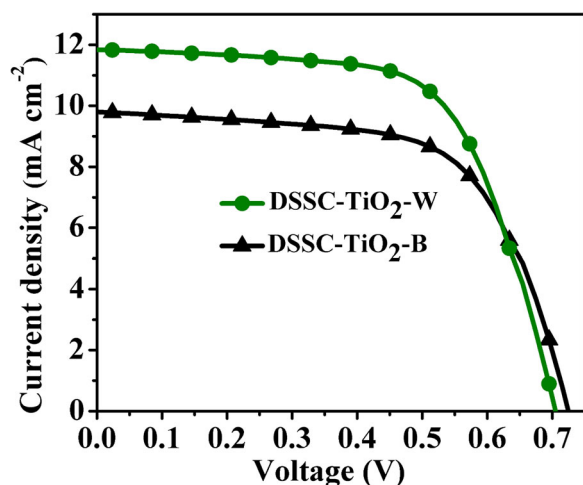


Figure 9. Photovoltaic performance of TiO₂'s nanoparticles.

Table 5. Photovoltaic parameter of different TiO₂'s.

Devices	J_{SC} (mA cm ⁻²)	V_{OC} (mV)	FF (%)	PCE (%)
DSSC-TiO ₂ -B	9.80	724	63.36	4.49
DSSC-TiO ₂ -W	11.83	705	64.35	5.36

Fermi level of the electrons in TiO₂ has been positively shifted in TiO₂-W as compared to TiO₂-B, after that Fermi level shifts down due to positive charging. The modification in TiO₂ may ease the charge transfer from the N719 dye to the TiO₂ surface and the decrease in VOC. Moreover, the photo-stability of photovoltaic devices observed is a direct consequence of high crystallinity. Here, TiO₂-W sample is more crystalline as compared to TiO₂-B sample, which is directly related to the cell performance.

Conclusions

In this paper, TiO₂ nanoparticles synthesized by a sol-gel colloidal route using two different apparatus via an autoclave and stainless steel chamber has been found to have varied properties. For both TiO₂ (W/B), the NPs are crystalline, spherical in shape and polydisperse in nature as inferred from microscopic and DLS measurements. As elucidated from PL quenching and EDX measurements, in the case of TiO₂-W, band-to-band recombination of charge carriers and oxygen vacancies are more as compared to TiO₂-B. Here, TiO₂-W NPs has been annealed in vacuum conditions; whereas, TiO₂-B NPs has been annealed in stainless steel chamber in air ambience and thus has less probabilities of oxygen vacancy as compared to TiO₂-W. Moreover, in the case of TiO₂-B sample, the number density of photogenerated charge carriers and an effective charge separation reduces due to the presence of defects (carbon impurities as evident from EDX results which acts as traps as compared to TiO₂-W sample and hence the photovoltaic efficiency decreases for TiO₂-B. In addition, the autoclave method utilized in this work produces high quality of TiO₂ NPs, which are superior to both the stainless steel chamber synthesized TiO₂-B and commercial TiO₂-C NPs. Owing to the superior properties exhibited by TiO₂-W NPs, it exhibits

better power conversion efficiency in DSSC as compared to TiO₂-B respectively.

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